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# **EUROPEAN PATENT SPECIFICATION**

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III.

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Courier Press, Learnington Sps, England.

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## Description

The present invention relating to continuously variable transmissions (often abbreviated to CVTs) as defined in the first part of claim 1. Such a transmission is shown in Abb.3.34 of "Zahnradgetriebe", J. Looman, Springer-Verlag 1970, pages 57 to 60.

Continuously variable transmission are transmissions which provide a continuous agreed of transmission ratios between a given maximum and minimum. As such they are well suited for use as drivelines in vehicles which have to deliver a wide variety of torques, and are particularly suitable for use in vehicles which also benefit from running their engines at a substantially constant speed.

Another known type (GB—A—2136893) of continuously variable transmission comprises a variator of the toroidal race rolling traction type, which receives an input from an engine shaft, and drives the one input of an epicyclic, the other input of which is driven directly by the engine, and the output of which provides the transmission output. This arrangement allows the transmission to move the vehicle away from stationary without the need for a clutch, if a greater speed range is required, a second regime may be incorporated to allow the transmission to operate in two regimes, low and high. In low regime a band brake has to be applied.

According to the present invention there is provided a driveline for an engined vehicle, comprising a continuously-variable ratio transmission having the features as defined in claim 1.

Embodiments of the invention, may be particularly suitable for use in egricultural tractors, for example.

Reference will now be made, by way of example, to the accompanying drawings, in which:—

Figure 1 shows a transmission system embodying the present invention, and

Figure 2 is a graph.

As shown in Figure 1, a variator 1, of the toroidal race rolling traction type receives an input from an engine (not shown) by way of an engine output shaft 2, and provides an output via an output shaft 3. An epicyclic compound epicyclic gear train 4 has its sun gear 5 driven by the variator output shaft 3 and its planet carrier 6 driven by the engine sheft 2. The annulus 7 of the epicyclic provides drive to a final drive shaft 8 by way of geering 9, theraby to provide a low regime output. High regime output to the final drive shalt is provided directly by the variator output alone, through gearing 10, in this example, the engine shaft 2 passes through the transmission system, thereby to provide a power take-off at its exposed end.

The gearing 9 and the gearing 10 can be individually engaged and disengaged from the final drive shaft 8, by means of clutches 11, 12, to allow the transmission to operate in low or high regime. The annulus of the epicyclic may also

drive further gearing 13, also engagable and disengageable from the final drive shaft by means of a clutch, to provide a reverse gear in low regime.

In use, the gearing 9 is first engaged with the final drive shaft 8, while the gearing 10 is disengaged. This puts the transmission in low regime. To hold the vehicle stationary, with the final drive shaft not rotating, the transmission ratio of the variator is set so that the planet carrier of the epicyclic rotates at a speed which counterbalances the effect of the rotating sun gear, thereby providing a geared neutral. To move off, the veriator transmisison ratio is gradually reduced, so that power is gradually fed to the annulus, lower variator ratios in low regime giving a higher overell drive ratio. At an appropriate varietor transmission ratio, the change is made from low to high regime by engaging the gearing 10 with the final drive shaft and disengaging the gearing 9, and hence the epicyclic. This change is made synchronously. That is to say that across the change the variator ratio remains aubstantially constant, allowing the high regime gearing to be engaged with the final drive shaft before the low regime gearing is disengaged. This allows drive to be maintained during the change, and in addition removes the need for slipping clutches to engage the gears, allowing either dog clutches, for example, of plate-type clutches (such as multiplate clutches) to be used.

To increase the speed further, the transmission ratio is then increased, increasing the overall drive ratio, maximum overall drive ratio in high regime being echieved at maximum variator ratio.

In a transmission having a separate reverse gear, the apicyclic ratio is chosen such that geared neutral is schieved towards the upper end of the variator ratio range, for example at a variator ratio of —1.5. The ratio of the reverse gearing may either be the same as that of the low regime forward gearing, giving the same maximum speed in reverse as in low regime forward, or it may be different. For example, the ratio of the gearing 9 may be —0.91, and the ratio of the gearing 13 may be +1.36. In this example, synchronous change can be achieved with an eployetic having a ratio

of 2.5.

High regime gearing 10 having a ratio of +1.11. Synchronous change can then be made at a varietor ratio of -0.37, corresponding to a final drive ratio of 0.411. If the varietor has a maximum ratio of -1.5, this will give a final drive ratio of 1.66 in high regime, it should be noted that in this example, the epicyclic has a compound planet gear system. This is necessary to achieve the desired positive basic ratio.

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Figure 2 is a graph showing the relationship between the final drive ratio and and the variator transmission ratio through reverse, low regime and high regime in the embodiment described above. It will be seen that at the change between low and high regime, the variator ratio remains substantially constant, giving a smooth synchronous change.

#### Claims

1. A driveline for an engined vehicle, comprising a continuously-variable-ratio transmission (1) having an input adapted to be driven by the engine (2) and an output (3), a final drive shaft (8) laterally displaced from the input for providing an output from the driveline and means for driving the final drive shaft from the continuously-verlable-ratio transmission in either high or low regime, whereby in low regime the final drive shaft is driven through gearing (9) at a predetermined ratio by a first element (7) of a compound epicyclic gear train (4) having a second element (8) driven by the said engine and a third element (5) driven by the said continuously - variable - ratio transmission, characterised in that the said second element (6) is driven directly by the output (2) of said engine and in high regime the final drive shaft (8) is driven through gearing (10) at a predatermined ratio by the output of the continuously-variableratio transmission.

2. A driveline according to Claim 1, in which the first (7), second (8) and third (5) elements of the epicyclic gear train (4) are the annulus, the planet carrier and the sun gear respectively.

3. A driveline according to Claim 1 or 2, in which the opicyclic ratio

is in the range 2 to 3,

4. A driveline according to Claim 3, in which the ratio R is substantially 2.5.

5. A driveline according to any of the preceding Claims in which the drive ratio L provided by the gezring (9) between the said epicyclic gear train (4) and the final drive shaft (8) in low regime is in the range -0.8 to -1.0.

6. A driveline according to Claim 5, in which the drive ratio L is substantially -0.91.

7. A driveline according to any of the preceding Claims in which the drive ratio H provided by the gearing (10) between the output of the continuously variable ratio transmission and the final drive shaft in high regime is in the range -1.0 to -1.2.

8. A driveline according to Claim 7, in which the ratio H is substantially -1.11.

9. A driveline according to any of the preceding Claims including reverse geering (13) in low regime.

10. A driveline according to any of the

preceding Claims In which the continuouslyvariable-ratio transmission (1) is of the toroidalrace rolling traction type.

## Patantanaproche

1. Antrieb für Motorfahrzeuge, mit einem stufenios verstellbaren Getriebe (1) mit einem vom Motor (2) anzutreibenden Eingengsglied und einem Abtriebsglied (3), einer gegenüber dem Eingangsgiled seitlich versetzten Abtriebswelle zur Erzeugung der Ausgangsdrehbewegung des Antriebs, und mit Mitteln zum Antrieb der Abtriebewelle durch das stufenios verstellbare Getriebe in einer Schneilbetriebsart oder einer Langsambetriebsart, wobel die Abtriebswelle in der Langsambetriebsart über einen Getriebeteil (9) mit vorgegebenem Übersetzungsverhältnis durch ein erstes Element (7) einer zusammengesetzten Plantengetriebekette (4) angetrieben wird, die ein zweites, von dem Motor angetriebenes Element (8) und ein drittee, von dem stufenios verstellbarem Getriebe angetriebenes Element (5) aufweist, dadurch gekennzeichnet, daß das zweite Element (8) direkt vom Motorabtrieb (2) angetrieben wird und daß die Abtriebswelle (8) in der Schneilbetriebsart über einen Getriebsteil (10) mit vorgegebenem Übersetzungsverhältnis durch das Abtriebsglied des stufenlos verstellbaren Getriebes angetrieben wird.

2. Antrieb nach Anspruch 1, bei welchem des erste Element (7), das zweite Element (6) und das dritte Element (5) der Planetangetriebekette (4) das Ringrad bzw. der Planetenradträger bzw. das Sonnenrad sind.

3, Antrieb nach Anapruch 1 oder 2, wobei das Planetangetrieba-Übersetzungsverhältnis

im Bereich von 2 bis 3 liegt.
\_4, Antrieb nach Anspruch 3, wobel das Übersetzungsverhältnis R etwa 2,5 beträgt.

5. Antrieb nach einem der vorhergehenden Ansprüche, wobei des Übersetzungsverhältnis L Getriebeteile (9) zwischen Planetengetriebekette (4) und der Abtriebsweile (8) In der Langsambetriebsart im Bereich von -0,8 bls -1,0 llegt

8. Antrieb nach Anapruch 5, wobei des Übersetzungsverhältnis L etwa -0,91 beträgt.

7. Antrieb nach einem der vorhergehenden Ansprüche, wabei das Übersetzungsverhältnis H des Getriebeteils (10) zwischen dem Abtriebeglied des stufenios venetelibaren Getriebes und der Abtriebsweite in der Schnelibstriebsart im Bereich von -1,0 bls -1,2 liegt.

8. Antrieb nach Anspruch 7, wobel das Übersetzungsverhältnis H etwa –1,11 beträgt.

9. Antrieb nach einem der vorhergehenden Anaprüche, mit einem Umkehrgetriebe (13) in der Langeambetriebeart.

10. Antrieb nach einem der vorhergehenden

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Ansprüche, wobel des kontinuierlich verstellbere Getriebe (1) der Torold-Reibradbauart angehört.

## Revendications

1. Ensemble de transmission pour véhicule à moteur, comprenent une transmission (1) à rapport variant de façon continue et un organe de sortia (3), un arbre final (8) de trensmission décalé latéralement par rapport à l'arbre d'antrée at destiné à constituer une sortie de l'ensemble de transmission, et un dispositif destiné à entraîner l'arbre final à rágima élevé ou à base régimo à l'aide de la transmission à rapport varient de façon continue, el bien que, à bes régime, l'arbre final est entraîné par l'intermédiaire d'un engrenage (9) avent un rapport prédétenniné per un premier élément (7) d'un train épicycloïdel composite (4) ayent un second élément (6) nntraîné par le moteur et un troisième élément (5) entraîné par la transmission à rapport varient de façon continue, caractérisé en ce que le second álément (6) est directement entraîné par la sortia (2) du moteur et, à régime élevé, l'orbre final (8) est antraîné par l'intermédicire d'un ongrenage (10) ayant un rapport prédéterminé par la sortie de la transmission è repport variant de façon

2. Ensemble de transmission selon la rovendication 1, dans lequel is premier (7), is second (6) et la troisième (5) élément du train épicyciolidal (4) sont le couronne, le porte-autaillites et le pignon solell respectivement.

3. Ensemble de transmission seion is revendication 1 ou 2, dans lequel le rapport épicycioldal

est cumpris entre 2 et 3.

4. Ensemble de transmission salon la revendication 3, dans lequel le repport R est sensiblement égal à 2,5.

5. Ensemble de transmission selon l'une quelconque des revendications précédentes, dens lequel la rapport d'entraînement L donné per l'engrenage (3) placé entre le train épicycloidal (4) et l'arbre final (8) à bas régime est compris entre -1,8 et -1,0.

6. Ensemble de transmission selon la revendication 5, dans lequel le repport d'entraînement L est sensiblement égal à 0,91.

7. Ensemble de transmission seion l'une quelconque des revendications précédentes, dans lequel le repport d'entraînement H donné par l'engrenage (10) placé entre la sortie de la trensmission è rapport varient de façon continue et 0,f - entre elignos tee évalà arrigar à lanif endra't et -1,2.

9. Ensemble de transmission selon la revendication 7, dans lequel la repport H est .11,1- & legè tnemoidianes

3. Ensemble de transmission selon l'une quelconque des revendications précédentes, comprenent un engrenege (13) de marche arrière à bas régime.

10. Ensemble de transmission seion l'une quelconque des revendications précédentes, dans lequel la transmission (1) à rapport variant de façon continue est du type à traction à roulement d'une bague torique.

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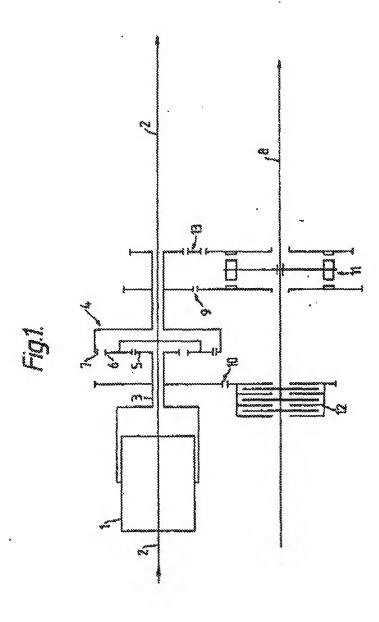
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